2 COMMENT DOCUMENTS

This section provides copies of the actual letters or other documents containing public comments on the draft EISs that were submitted to DOE, including comments extracted from the transcripts of the public hearings. Table 2.1 contains an index of the comment documents by document number. Table 2.2 provides an index of comment documents by the commentors last name. Table 2.3 contains an index of comment documents by company or organization. Individual comments are denoted with vertical lines in the right margin.

TABLE 2.1 Index of Commentors by Document Number

Document Number	Name	Company/Organization	Page
D0001	Driver, Charles M.	Individual	2-5
D0002	Kilrod, John	Individual	2-7
D0003	Colley, Vina	Portsmouth/Piketon Residents for Environmental Safety and Security	2-8
D0004	Howell, Linda	Individual	2-13
D0005	Minter, Dan	Southern Ohio Diversification Initiative	2-15
D0006	Justice, T.J.	Ohio Governor's Office	2-16
D0007	Orazine, Danny	Individual	2-21
D0008	Jurka, Vickie	Active Citizens for Truth	2-25
D0009	Donham, Mark	Individual	2-26
D0010	Klebe, Michael	Central Midwest Interstate Low-Level Radioactive Waste Commission	2-30
D0011	Walton, Barbara	Individual	2-35
D0012	Mulvenon, Norman A.	Individual	2-38
D0013	Gawarecki, Susan	Oak Ridge Reservation Local Oversight Committee	2-40
D0014	Forsberg, Charles	Individual	2-41
D0015	Minter, Dan	Paper, Allied-Industrial, Chemical and Energy International Union	2-45
D0016	Simonton, Gregory L.	Southern Ohio Diversification Initiative	2-46
D0017	Meiners, Steve	Safety and Ecology Corporation	2-47
D0018	Baldridge, Paul R.	Ohio Department of Natural Resources	2-48
D0019	Haire, Jonathan	Individual	2-49
D0020	Mosby, David N.	Oak Ridge Site-Specific Advisory Board	2-51
D0021	Kalb, Paul D.	Individual	2-55
D0022	Mitchell, Graham E.	State of Ohio Environmental Protection Agency	2-56
D0023	Welch, Michael V.	Kentucky Division of Waste Management	2-60
D0024	Ford, Edward S.	Central Midwest Interstate Low-Level Radioactive Waste Commission	2-68
D0025	McConnell, Mitch	United States Senator, Kentucky	2-71
D0026	Westlake, Kenneth A.	U.S. Environmental Protection Agency, Region 5	2-72
D0027	Taimi, T. Michael	United States Enrichment Corporation Inc.	2-77
D0028	Mulvenon, Norman A.	Oak Ridge Reservation Local Oversight Committee	2-81

TABLE 2.1 (Cont.)

Document Number	Name	Company/Organization	Page
D0029	Colley, Vina	Portsmouth/Piketon Residents for Environmental Safety and Security	2-82
D0030	Jurka, Charles and Vicki	Individuals	2-85
D0031	Stachowski, Karen	Tennessee Department of Environment and Conservation	2-89
D0032	Owsley, John	Tennessee Department of Environment and Conservation	2-90
D0033	English, Ruby	Individual	2-93
D0034	Mueller, Heinz J.	U.S. Environmental Protection Agency, Region 4	2-95

TABLE 2.2 Index of Commentors by Last Name

Name	Company/Organization	Document Number	Page
Baldridge, Paul R.	Ohio Department of Natural Resources	D0018	2-48
Colley, Vina	Portsmouth/Piketon Residents for Environmental Safety and Security	D0003 & D0029	2-8, 2-82
Donham, Mark	Individual	D0009	2-26
Driver, Charles M.	Individual	D0001	2-5
English, Ruby	Individual	D0033	2-93
Ford, Edward S.	Central Midwest Interstate Low-Level Waste Commission	D0024	2-68
Forsberg, Charles	Individual	D0014	2-41
Gawarecki, Susan	Oak Ridge Reservation Local Oversight Committee	D0013	2-40
Haire, Jonathan	Individual	D0019	2-49
Howell, Linda	Individual	D0004	2-13
Jurka, Charles and Vicki	Individuals	D0030	2-85
Jurka, Vickie	Active Citizens for Truth	D0008	2-25
Justice, T.J.	Ohio Governor's Office	D0006	2-16
Kalb, Paul D.	Individual	D0021	2-55
Kilrod, John	Individual	D0002	2-7
Klebe, Michael	Central Midwest Interstate Low-Level Radioactive Waste Commission	D0010	2-30
McConnell, Mitch	United States Senator, Kentucky	D0025	2-71
Meiners, Steve	Safety and Ecology Corporation	D0017	2-47
Minter, Dan	Paper, Allied-Industrial, Chemical and Energy International Union & Southern Ohio Diversification Initiative	D0005 & D0015	2-15, 2-45
Mitchell, Graham E.	State of Ohio Environmental Protection Agency	D0022	2-56
Mosby, David N.	Oak Ridge Site-Specific Advisory Board	D0020	2-51
Mueller, Heinz J.	U.S. Environmental Protection Agency, Region 4	D0034	2-95
Mulvenon, Norman A.	Individual &	D0012 & D0028	2-38,
	Oak Ridge Reservation Local Oversight Committee		2-81
Orazine, Danny	Individual	D0007	2-21
Owsley, John	Tennessee Department of Environment and Conservation	D0032	2-90
Simonton, Gregory L.	Southern Ohio Diversification Initiative	D0016	2-46
Stachowski, Karen	Tennessee Department of Environment and Conservation	D0031	2-89
Taimi, T. Michael	United States Enrichment Corporation, Inc.	D0027	2-77
Walton, Barbara	Individual	D0011	2-35
Welch, Michael V.	Kentucky Division of Waste Management	D0023	2-60
Westlake, Kenneth A.	U.S. Environmental Protection Agency, Region 5	D0026	2-72

TABLE 2.3 Index of Commentors by Company/Organization

	Document		
Company/Organization	Number	Name	Page
Active Citizens for Truth	D0008	Jurka, Vickie	2-25
Central Midwest Interstate Low-Level Radioactive Waste Commission	D0010	Klebe, Michael	2-30
Central Midwest Interstate Low-Level Radioactive Waste Commission	D0024	Ford, Edward S.	2-68
Kentucky Division of Waste Management	D0023	Welch, Michael V.	2-60
Oak Ridge Reservation Local Oversight Committee	D0013	Gawarecki, Susan	2-40
Oak Ridge Reservation Local Oversight Committee	D0028	Mulvenon, Norman A.	2-81
Oak Ridge Site-Specific Advisory Board	D0020	Mosby, David N.	2-51
Ohio Department of Natural Resources	D0018	Baldridge, Paul R.	2-48
Ohio Governor's Office	D0006	Justice, T.J.	2-16
Paper, Allied-Industrial, Chemical and Energy International Union	D0015	Minter, Dan	2-45
Portsmouth/Piketon Residents for Environmental Safety and Security	D0003 & D0029	Colley, Vina	2-8, 2-82
Safety and Ecology Corporation	D0017	Meiners, Steve	2-47
Southern Ohio Diversification Initiative	D0005	Minter, Dan	2-15
Southern Ohio Diversification Initiative	D0016	Simonton, Gregory L.	2-46
State of Ohio Environmental Protection Agency	D0022	Mitchell, Graham E.	2-56
Tennessee Department of Environment and Conservation	D0032	Owsley, John	2-90
Tennessee Department of Environment and Conservation	D0031	Stachowski, Karen	2-89
U.S. Environmental Protection Agency, Region 4	D0034	Mueller, Heinz J.	2-95
U.S. Environmental Protection Agency, Region 5	D0026	Westlake, Kenneth A.	2-72
United States Enrichment Corporation Inc.	D0027	Taimi, T. Michael	2-77
United States Senator, Kentucky	D0025	McConnell, Mitch	2-71

Page 1 of 2

Document D0001

From: Mike Driver [gizmo@brtc.net]

Sent: Tuesday, November 25, 2003 12:14 PM

To: DUF6_Ports

Cc: Vina Colley; Gai Oglesbee

Subject: Handling of DUF6 and DU4

Dear Mr. Hartman,

If there is anyone qualified to discuss the handling of DUF6 and DU4, it would be the persons who have handled it before and are now suffering from the effects of that handling.

D0001-1

Safe containment, packaging and storage of these elements, along with Health Physics monitoring radiation levels of the four types of radioactive isotopes and the study of how persons might be exposed, is being addressed by DOE better than ever before. Even before I was forced into premature disability retirement at age 49, almost six years ago, Health Physics was doing a great job of monitoring each job for "radiation concerns". I, and my co-workers have always commended the HP Dept. for exceeding their responsibilities in monitoring, surveying and overseeing each job, since about 1991, when our HP Dept. staff was increased from two persons that almost never left their office to eventually a large crew of more than 60, if my memory serves me correctly.

My concern centers around the continued claim of upper management, distributed through middle management and on down the line to Front Line Managers who still tell employees that, "This is a clean plant. The dust out in the buildings is just DUST and there is nothing in it that will hurt you. Radiation is the only concern here and it is monitored. If their was any other danger, they would tell us about it."

D0001-2

I'm sorry, but that is a outright lie. DOE and its managing subcontractors have known for generations that the dust in Process Buildings, storage buildings and the ground surrounding these buildings contains deadly elements such as Arsenic, Lead, Nickel, Silver and a long list of other deadly substances. Many of these elements are "laced" with secondary substances, such as Mercury, Zinc, Chromium and others, compounds that do not break down in the natural environment, pollution so intense that it is overwhelming.

I actually feel sorry for DOE and subcontractor managers that have inherited these problems, created years ago, but now having to be faced by persons not originally responsible for the pollution and contamination. Locally, many of these folks have been and, I consider, still are friends of mine. DOE Manager, Greg Bazzell is one of the finest men I know.

What I don't understand and remain confused about is the continued denial that these deadly elements, byproducts from the processing of nuclear material and the substances used in cleaning and maintaining the facilities, are the root cause of the cancers and other poisonings that both workers and other downwind victims suffer from.

D0001-2 (cont.)

DOE is long overdue to stop crying about potential "free-loaders" possibly getting compensation and using that excuse for not providing health care, nor paying the thousands of true victims the Congressionally appointed compensation they are supposed to be receiving. The claimed "lack of information" on applicants, lost employment and medical records is absolutely false. We, that worked in certain departments, know that the DOE and the subcontractors have stacks of records and computer files on every employee and individual that ever entered the plant.

D0001-3

I have personally seen files up to a quarter-inch thick, just on a "delivery person". On employees, with the security background checks, interviews, updates and annual physical exams, each employee has a mountain of historical records. DOE, for some reason, wants to slow the process down, thus allowing more victims to die in despair, never knowing if they could have been saved by alternative medical treatments, nor if their families received any compensation for the pain, severe loss of income and suffering.

Page 2 of 2

As my good friend, Rod Cook says, "I agreed to give the company a good days work for a good days pay. I never agreed to be secretly poisoned and then ignored." (Paraphrased, direct quote not at hand)

I, myself never agreed to unknowingly be exposed to elements that would kill me, nor destroy my life and ability to provide for my family, enjoy the God given wonders of Nature through activities I no longer can do, nor to have my life cut short, preventing me from watching my grandchildren grow up.

There are thousands of innocent victims all across this nation that are being systematically ignored and allowed to suffer needlessly. I implore you to take caution as you explore the methods of safe handling of these Depleted Radioactive Elements, the containers they are stored in, and remember that the byproducts, the dust and cleaning agents can be as deadly as the DU itself.

D0001-4

Blessings and thank you, Charles M. Driver Poisoned Disabled Worker Paducah Gaseous Diffusion Plant

10455 Old Lovelaceville Rd. Paducah KY 42001 270-488-3999

Document D0002

DUF6 DEIS comments; by phone 1/15/2004

John Kilrod 700 S Kentucky St Kingston, TN

I understand that there is a public meeting and public comments on the UF6 cylinder project (and that is the transferring of UF6 cylinders from K25 to Portsmouth or Paducah).

I understand that Bechtel-Jacobs has offered up a barge remedy to barge those cylinders from K25 to Paducah and/or Portsmouth or vice versa.

The one thing that concerns me is if you load barges at K25 facilities or any facilities upstream of Kingston, you will have to do some dredging to do that. If that dredging interferes or some way mucks up the residues in the bottom of the Clinch River in which there is known contaminants and it reaches the water tables and water systems in Kingston and downstream users, how is the Department of Energy prepared to reimburse or give us clean water?

This has been thought of before and has been tried before. And I think the only thing that Bechtel-Jacobs wants is a quick fix under Incentive C, not looking out for downstream users and downstream people.

1) So one of the things that I'd like to see is some definitive data, not comments or professional judgments, <u>definitive data</u>, that there is no residue disturbance that will occur in a barge transfer.

- 2) Even if there is no dredging needed wouldn't that disturb the sediment in the water and wouldn't that make it intrusive into the downstream users' water table?
- 3) I would like to know what happens if a cylinder falls off the barge, and
- 4) How would you remediate that?
- 5) How are going to protect it and provide adequate security down through the Tennessee River into Alabama and back up through Tennessee and Kentucky?

I'd like answers to those questions before I would be willing to support any kind of action that Bechtel-Jacobs would suggest. I assume they have a conflict of interest because they are going to propose the least cost alternative in order to maximize their incentive fee under incentive contract.

I would like to know about this and DOE's views.

D0002-1

Document D0003¹

Draft Environmental Impact Statements

For the Construction and Operation

of Depleted Uranium Hexafluoride Conversion

Facilities at the Paducah, Kentucky and

Portsmouth, Ohio Sites

PUBLIC HEARING

JANUARY 7, 2004

- - -

LOCATION: Pike County YMCA

400 Pride Drive Waverly, Ohio

TIME: 6:00

_ _ _

RENO & ASSOCIATES
273 LITTLE THEATRE ROAD WAVERLY, OHIO 45690
(740) 947-9001

¹Note that pages from the public hearing transcripts that do not contain comments have been omitted from this comment response volume.

1	to me random order, as I understand it. Vina Colley.	
2	Ms. Colley, if you would come forward.	
3	To insure that everybody has an equitable opportunity	
4	to speak, I am using a timer. So when you hear that	
5	little beep-beep go off, that's me, don't worry.	
6	MS. COLLEY: First of all I want to	
7	say that I didn't have time to write up something.	
8	They said this would be a question-and-answer session	
9	here at the last meeting we came to. So we weren't	
10	prepared to write up anything.	
11	My name is Vina Colley, and I'm	
12	president of the Portsmouth Piketon Residents for	
13	Environmental Safety and Security and also co-chair of	
14	the National Nuclear Works for Justice.	
15	We feel that the oxide conversion	
16	facility was here from '57 to '78 and it was one of	
17	most hazardous radiological chemical operations at	
18	Portsmouth. There were high levels of transuranium	
19	problems there, and the report explains that the oxide	D0002
20	conversion process was originally established as a	D0003-
21	waste recovery process. We feel that the depleted	
22	uranium hexafluoride plant is another process in	
23	establishing waste. It will put workers and the	
24	community at rick	

1	Mounting evidence of health effects of	
2	the depleted uranium on humans and the environment is	
3	showing up in the Gulf War, and now lawsuits have	D0003-2
4	started. So this is going to be another big issue	
5	here if we have this conversion plant.	
6	In 1997 the National Institution of	
7	Occupational Safety and Health, NIOSH, evaluated the	
8	cylinder yard and they found that there was neutron	
9	exposures there. They concluded that there was	D0003-3
LO	potential and chronic neutron exposures in the area	
L1	where uranium was stored, and the cylinder yard was	
L2	just one of the areas that neutron exposures occurred.	
L3	Documents indicated that there's	
L4	various slips associated with the valves on the HF	
L5	cylinders deactivation and the coupling welds. So	
L6	we're concerned that this could be a huge problem when	D0002 4
L7	they start moving these cylinders around. We've also	D0003-4
L8	been told that they really don't have any expertise	
L9	that knows how to get these cylinders moved from place	
20	to place.	
21	In 1992 there was a valve that was	
22	knocked off of one of these cylinders in the yard and	D0003-5
23	there was an airborne plume that left the site. The	D0003-3
24	workers were told to stay in the building, and I	

off to warn the community.

couple years.

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24 monitored it on my own radio at home but no one in the community was even notified. At no time have we ever D0003-5 (cont.) had a release in this community that the alarm went We lack stakeholder involvement here. At Piketon they made a mockery of the real public involvement. I'm a stakeholder, and I've not been D0003-6 invited to one stakeholder meeting for probably a I know that they're going to keep accumulating more and more waste. We had a Russian scientist that came here and we did soil samples off-site, and some of the community residents want their land and water and things cleaned up. We found D0003-7

radiation levels a hundred times the background level 15 16 and we sent some of these samples to Russia to get 17 them analyzed further. 18 There's a foam that's coming down 19 through Mr. West's property where his cows are grazing and drinking out of these creeks and the foam has 20 21 little brown particles that has radiation and uranium 22 in it. 23 We scored -- double scored the 24 superfund list here at this site, and we're asking

D0003-8

that we do an environmental impact statement on the 1 D0003-8 (cont.) 2 property and the air and the releases and the 3 community health that's been affected from here. 4 There's not enough time. I wasn't 5 prepared to do this. And I looked in the book and it says 6 7 something about mines underground where they might D0003-9 8 think about doing some storage of this waste and we're concerned about that. 9 10 We're also concerned about maybe 11 burning this -- heating up these cylinders again because, like I said, in 1979 we lost a cylinder here 12 13 and we lost 24,000 pounds of uranium hexafluoride to D0003-10 the air, to the creeks, and to this day there's never 14 15 been an impact statement on the health effects of this 16 cylinder. And according to the lawsuit and the 17 community residents, it's been compared to Three Mile 18 Island. 19 I want to remind you we do have -- that D0003-11 there is a citizen lawsuit that's tied up in court. I 20 didn't see it anywhere in that book. I still have to 21 read it. I want to give more comments later. 22 23 But last time we came to the last 24 meeting last month they said that we would be asking

Document D0004 26 you questions and you would respond because they 1 2 couldn't answer any questions. So that's why we're 3 not prepared for this meeting tonight. 4 MR. ARMSTRONG: Thank you. Linda 5 Howell. 6 MS. HOWELL: Hello. My name's Linda 7 Howell, and I'm just a private concerned citizen with 8 some questions about some of the things that I read in 9 the EIS statement. 10 In 1995, the Defense Nuclear Safety 11 Board gave three recommendations on the cylinders, and the first one was that the coating be renewed, the 12 13 second one was that there be steps taken to protect D0004-1 the cylinders from the elements, and the third was a 14 study be conducted on more suitable chemical form for 15 16 storage. My question is: Have these things been 17 done? 18 Another page in the EIS stated that 19 there have been 11 breaches or holes in the cylinders and nine of those were caused from mishandling. 20 D0004-2 21 Again, that shows lack of expertise in training the workers to handle the cylinders. Only two were caused 22 23 form corrosion.

Again, from the EIS, another question

D0004-3

1	says that many of the containers no longer meet DOT	
2	requirements for physical for transportation	
3	because of the physical deterioration or because	D0004-3 (cont.)
4	documentation has been lost and some might also	
5	violate more than one requirement of DOT.	
6	And it said that some of the breaches	
7	could go undetected for up to four years because	
8	that's the period between planned inspections and, you	
9	know, I'm not real familiar with nuclear handling	D0004-4
LO	requirements and so forth, but just as a person using	
L1	their common sense, one would think that four years	
L2	between inspections shows a lack of responsibility.	
L3	And again one further question: If the	
L4	requirements and the criteria that they're supposed to	
L5	be meeting have not been done to this point, how can	D0004.5
L6	the public be assured that those plans that are being	D0004-5
L7	made for the facility now will be carried out to	
L8	specification?	
L9	And one other thing, you asked for this	
20	to be submitted if we have it in writing but mine is	
21	partially in shorthand. That's why I had such a hard	
22	time reading it. So I can't think you can read that.	
23	MR. ARMSTRONG: Thank you.	
24	Last name is Minter. I'm not sure the	

Document D0005

1	spelling of the first name.	
2	MR. MINTER: Dave.	
3	MR. ARMSTRONG: Dave Minter.	
4	MR. MINTER: Good evening. My	
5	name's Dan Minter, and I'm the vice chairman of the	
6	Southern Ohio Diversification Initiative as well as	
7	the worker representative of the workforce at the	
8	Piketon enrichment site.	
9	Regarding the conversion activity, when	
10	you consider the options of these cylinders sitting	
11	and having no activity, decaying, and the	
12	environmental insult that they potentially might	D0005-1
13	cause, there was a reference to how many breaches	
14	there may have been, those would continue with the	
15	surveillance and maintenance process.	
16	Ultimately the final dispossession of	
17	these materials from this site and the conversion	
18	process would be the best end state and removing this	
19	material once and for all from the site certainly is	
20	in the best interest. It must be done in a safe	D0005-2
21	manner both for the workforce, the public, the safety	
22	and health of the community as well as the environment	
23	at the site. That is clearly something that has to be	
24	done.	

Document D0006

Docum	ent D0006 29	
1	The rest of my comments, just making	
2	that comment, I do have in writing and I'll submit	
3	them in writing. That was just a general statement.	
4	There you go.	
5	MR. ARMSTRONG: Thank you, sir.	
6	MR. MINTER: I've never been so	
7	brief.	
8	MR. ARMSTRONG: Ms. Colley, Ms. Howell,	
9	and Mr. Minter, thank you very much. Please feel free	
10	if you would like at the end to come up and extend	
11	your comments one on one with the court reporter.	
12	Let me ask, is there anyone who has not	
13	spoken that wishes to that did not sign up outside?	
14	Please state your name for the record.	
15	MR. JUSTICE: Sure. Thank you. T.J.	
16	Justice, Governor Taft's economic development	
17	representative for southern Ohio.	
18	I have no specific comments on the EIS.	
19	Those are, I believe, the responsibility of the Ohio	
20	E.P.A. as well as possibly the Ohio Department of	
21	Health. But I did want to enter as a matter of record	D0006-
22	our support for both DUF6 facilities.	
23	We have worked very hard with the	
24	administration in Washington to secure funding for the	

Documents D0006 & D0003

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30 D0006-1 (cont.)

D0003-12

2 responsibly dispose of the material in question here 3 as well as look at the tremendous economic impact it's

construction of these facilities, as Dan said, to

- 4 going to have with regard to job creation.
- 5 I just want the record to reflect, as is evidenced by many letters which have been sent to 6 7 the department of the administration, our support for 8 the project, and I believe there will be a separate submission coming from the Ohio E.P.A. relative to the 9 specific EIS.
- MR. ARMSTRONG: Is there anyone else 11 12 who would like to make comments that did not sign up?

Thank you.

13 Yes, ma'am.

then who does have?

- 14 MS. COLLEY: Since there is time 15 left over, I just wondered -- we were told that there 16 would be some experts here to answer some of these 17 questions if we ask them. I wondered if we could ask 18 some, like the person here, he talked about E.P.A. We 19 would like to know how much authority does the E.P.A.
- really have because if they don't have authority on 20 transportation problems and releases from this plant, 21
- 23 MR. ARMSTRONG: What I would suggest to 24 you, I'm quite confident that the DOE folks will

1	remain here as long as they need to and I would
2	suspect the state folks' representatives will be
3	available to discuss these type of issues with you.
4	If there is anything else you wish to
5	enter into the record, Ms. Colley, I encourage you to
6	come up afterward and visit with the court reporter.
7	Is there anyone else? This is the
8	third call, so to speak, to the altar.
9	Let me remind you, please, that
10	comments can be submitted after this meeting up until
11	February the 2nd. They must be received by that date
12	either by mail, electronic mail, or fax. That
13	information on how to submit those comments are here
14	on this poster as well as on these handouts.
15	Also I would like to encourage you to,
16	if you would like to have a personal copy of these
17	statements or a CD copy, to pick those up before you
18	leave tonight or let anyone that you know of that may
19	wish to have a copy of these know they will be
20	available at the reading room.
21	I thank you for your time and your
22	attention. I have to honestly say it's probably the
23	shortest public hearing I've conducted in 20 years of
24	my existence. I believe something, though, that Dr.

Margaret Meade, the imminent sociologist, said that's 1 2 ringing true, "Never doubt that a small group of 3 people can change the world, indeed, it is the only thing that ever does." 4 5 And I thank you for your time and your 6 attention. I appreciate your participation tonight, and I encourage you to drive safely going home. Thank 7 8 you. 9 It is now 5 minutes to 7:00 and this 10 public hearing is officially adjourned. DOE representatives and folks from the state will be 11 available for a while after this meeting. 12 13 MS. CHANDLER: Jennifer Chandler, I'm with Southern Ohio Diversification Initiative, and we 14 want to submit these comments for public record. 15 16 17 (Whereupon, the proceedings were 18 concluded at 8:00 p.m.) 19 20 21 22 23 24

REPORTER'S CERTIFICATE I hereby certify that the transcript of the proceedings and evidence contained herein are a true and accurate transcription of my stenographic notes taken by me at the time and place of the within case; that the transcription was reduced to printing under my direction; and that this is a true and correct transcript of the same. DENISE L. SHOEMAKER, Notary Public in and for the State of Ohio. My Commission Expires: January 25, 2004.

Document D0007

1 UNITED STATES DEPARTMENT OF ENERGY 2 PUBLIC HEARING 3 4 DOE Release of DUF6 Conversion SUBJECT: Facility Draft Environmental 5 Impact Statements 6 January 13, 2004 DATE: 7 LOCATION: Department of Energy Environmental Information Center 8 115 Memorial Drive 9 Paducah, Kentucky 42001 10 TIME: 6:00 p.m. to 9:00 p.m. FACILITATOR: Darryl Armstrong 11 REPORTED BY: Amy S. Caronongan, RPR, CSR 12 13 14 15 16 17 18 19 20 21 Registered Professional Reporters 22 WEST KENTUCKY REPORTING SERVICE, INC. 23 Certified Shorthand Reporters 24 PHONE: (270)443-9631 1324 JEFFERSON STREET PADUCAH, KY 42001 25 FAX: (270)443-9561

1	other folks that have signed up. Remember, I	
2	need for you to come to this microphone and	
3	speak towards the court reporter.	
4	Is there anyone who doesn't understand	
5	how I will conduct the comment period?	
6	(No response)	
7	Now, the \$64,000 question of the night.	
8	Is there anyone who's not willing to help me	
9	conduct the comment period in a courteous and	
10	mannerly method?	
11	(No response)	
12	Very good. Let's begin.	
13	Are there any local, state, or federal	
14	officials or representatives present this	
15	evening that wish to make a comment at this	
16	time?	
17	If you would, please step up to the	
18	microphone, state your name clearly.	
19	MR. ORAZINE: Thank you. My name is	
20	Danny Orazine. I'm the county judge executive	
21	here in McCracken County. I can't speak to	
22	the document, but I can speak about the	
23	project, because the local civic leaders and	
24	elected leaders here have long worked with DOE	D0007-1
25	and our other elected representatives in	

1	Washington Senators McConnell and Bunning	
2	and Representative Whitfield on this	
3	project. And we very much view this as a	
4	positive project for our community, and we'd	D0007-1 (cont.)
5	very much like to see and hope that you can	
6	stick to the schedule that you showed on the	
7	board, and construction starts in July of '04.	
8	We view this as good for the community in	
9	a couple of ways. It's going to clean up the	
10	environment, but we also look at the economic	
11	impact of building the plant and the jobs that	
12	will operate the DUF6 plant.	D0007-2
13	I'm not going to belabor this. I don't	D0007-2
14	need five minutes. But we, the elected people	
15	and what people we speak for in this county	
16	and also the region, very much would like to	
17	see this project happen. Thank you.	
18	MR. ARMSTRONG: Thank you, sir. Would	
19	you spell your last name for the record,	
20	please?	
21	MR. ORAZINE: O-R-A-Z-I-N-E.	
22	MR. ARMSTRONG: Thank you.	
23	Are there any other elected officials or	
24	representative from the federal, state, or	
25	local level that wish to speak at this time?	

1	(No response)
2	I wanted to make sure there. I'll
3	call this is like church. I'll call the
4	third time. Anybody I'm missing in terms of
5	representatives or elected officials?
6	(No response)
7	Okay. Then let me introduce Vickie
8	Jurka, J-U-R-K-A.
9	MS. JURKA: Thank you for this
10	opportunity. Active Citizens for Truth is a
11	local citizens organization interested in the
12	health effects of industrial emissions in
13	their community near the Paducah Gaseous
14	Diffusion Plant. In the spring of 2003, they
15	collaborated with staff at the University of
16	Kentucky for their first mini-seminar at Heath
17	High School regarding chemicals and health.
18	During their September meeting, members
19	developed the list of health-related topics
20	for which they are seeking speakers for future
21	seminars. And from that meeting, I would like
22	to read from the minutes.
23	The health effects of chronic exposures
24	to multiple environmental contaminants:
25	Chemicals, metals, and radionuclides.

Document D0008

25

1	The second was kidney disease associated	
2	with environmental contaminants found in	
3	drinking water wells near Paducah Gaseous	
4	Diffusion Plant.	
5	The third was lung nodules: Cause,	
6	short- and long-term health effects, types of	
7	treatment.	
8	Number four, health effects of neptunium,	
9	plutonium, and beryllium, how they enter the	
10	body, what organs they target, and how the	
11	organs are damaged, and how they're excreted.	
12	Number five, health effects of long-term	
13	exposure to low levels of radiation.	
14	Number six, environmental contaminants as	
15	the cause of chronic diarrhea.	
16	Number seven, kidney disease damage	
17	associated with the exposure to radionuclides.	
18	Number eight, how environmental	
19	contaminants damage human blood: Chemical,	
20	metal, and radionuclides.	
21	The eight topics in this list concern	
22	community members because they represent	
23	health conditions found in the community. It	
24	is my opinion that this Draft Environmental	D0008-1

Impact Statement does not adequately address

Documents D0008 & D0009

25

1 the health effects on an already exposed 2 population, those living closest to the plant. 3 This is of special concern, because expected D0008-1 (cont.) 4 emissions are known to target the lungs and 5 kidneys, what was already of concern to this 6 community. 7 I would like to say that I'm not opposed 8 to the conversion process, but I do think that D0008-2 the community this time needs to be taken into 9 account. I will be submitting written 10 11 comments at a later date. Thank you. 12 MR. ARMSTRONG: Thank you. For the record, David Mast from 13 14 Congressman Ed Whitfield's office is present. That's all the speakers I have signed up. 15 However, it would be inappropriate for me to 16 close without first asking, is there anyone 17 who wishes to speak that has not signed up? 18 19 Please step to the microphone and state your name, please. 20 21 MR. DONHAM: Yes. My name is Mark Donham, D-O-N-H-A-M. I just have a few 22 23 questions I want to put on the record. I know D0009-1 24 they won't get answered tonight, but they can

possibly be addressed through the response to

1	comments.	
2	One has to do with the marketing of the	
3	hydrogen fluoride. And it gives a figure in	
4	the EIS for the demand, the national demand	
5	for this particular product, aqueous hydrogen	
6	fluoride. And it says that there's another	
7	plant in, I believe, Geismar is that	
8	Louisiana? that produces the same product,	
9	but it doesn't it gives a total amount of	
10	hydrogen fluoride that it produces, but it	D0009-1
11	doesn't divide it up into the two different	(cont.)
12	kinds.	
13	And then it talks about importing	
14	hydrogen fluoride from Mexico, but it never	
15	does say exactly how much that Louisiana plant	
16	produces. And it leaves this whole question	
17	about demand and whether something whether	
18	this product can actually be sold or not. And	
19	that's a huge that's a huge gap in knowing	
20	what's really going to happen.	
21	So that's something that, I think, the	
22	EIS should address. I wanted there was one	
23	paragraph in here about transuranics if I	D0009-2
24	can find the section here that I made some	D0009-2
25	notes on.	

1	Okay. It says: The transuranic	
2	contaminants that are dispersed throughout the	
3	depleted uranium hexafluoride might be	
4	entrained in the gaseous DUF6 during the	
5	cylinder emptying operation and carried out of	
6	the cylinders. These contaminants could be	
7	captured in filters between the cylinders and	
8	the conversion units.	
9	And then it says: These filters would be	D0009-2
10	monitored and changed out periodically to	
11	prevent buildup of transuranics. They would	
12	be disposed of as low-level waste.	
13	Well, that seems inconsistent, because if	
14	you're going to be capturing all the	
15	transuranics, and they're going to be	
16	concentrated in a certain place, why would	
17	that be that low-level waste then?	
18	And also, I don't like this, " might	
19	be entrained in the gaseous DUF6"	
20	" could be captured in filters," that's not	
21	the kind of language that I like to hear when	D0009-3
22	I'm talking about when you're talking about	D 0009-3
23	pollution controls.	
24	There's also some assumptions, such as it	
25	cave: It is also expected that the	

1	nonvolatile forms of technetium that exist in	
2	the cylinders would remain in the heels	
3	MR. ARMSTRONG: Two minutes.	
4	MR. DONHAM: or be captured in the	
5	filters.	
6	And then it goes on, but there's no	D0009-3
7	citations. There's no references to any	(cont.)
8	studies. You've got a bibliography that gives	
9	your references, but it's extremely hard to	
10	pin what reference comes from what place,	
11	because there doesn't seem to be a citation	
12	after the particular sentences.	
13	And also, you know, I've got an ongoing	
14	concern about a cumulative impact analysis,	
15	similar to the previous commenter, that NEPA	
16	requires a cumulative impact look of past,	
17	present, and reasonably foreseeable future	
18	action. And that would include everything	D0009-4
19	that's been going on in the past and the	D0007-4
20	things that you think in the future, which	
21	would be all of the cleanup activities that	
22	you would expect, all the decontamination.	
23	And I've never seen all of that in one	
24	document as far as cumulative impact. So	
25	those are my comments.	

Document D0010

1	MR. ARMSTRONG: Thank you.	
2	Also, I acknowledge, for the record, Tim	
3	Thomas from Senator Mitch McConnell's office	
4	is present this evening.	
5	Is there anyone else who has not signed	
6	up that wishes to speak at this time?	
7	Please step to the microphone and state	
8	your name for the record.	
9	MR. KLEBE: Thank you. My name is	
10	Michael Klebe, K-L-E-B-E. I'm an engineer	
11	with the Illinois Emergency Management Agency,	
12	Division of Nuclear Safety. However, here, I	
13	am representing this evening the Central	
14	Midwest Interstate Low Level Radioactive Waste	
15	Commission.	
16	The commission, who recently met this	
17	past December, is very concerned about the	D0010-1
18	transportation of low-level radioactive waste	D0010-1
19	within its region. Clearly, the commission	
20	acknowledges that this radioactive material	
21	that would be shipped from the ETTP to either	
22	Portsmouth or Paducah is federal waste and is	
23	not, clearly, under the commission's	
24	jurisdiction. The commission is concerned	
25	about its safe transport nonetheless.	

1	Now, I admit that I have not made it	
2	through the entire Draft Environmental Impact	
3	Statement for both of the facilities to know	
4	whether or not these issues that I'd like to	
5	address this evening are included. But as	
6	part of the as part of the Environmental	
7	Impact Statement, I would hope that it would	
8	include the potential impacts for	D0010-2
9	transportation hazards, transportation	D0010 2
10	accidents, and the impacts that this would	
11	represent to local first responders, whether	
12	or not these first responders are adequately	
13	trained, adequately supplied, adequately	
14	funded to respond to a transportation accident	
15	of the 4,000-plus casts that would be shipped	
16	from the ETTP to either Portsmouth or Paducah.	
17	I would hope that the Department of	
18	Energy would make some very specific	
19	commitments, time frames, in terms of	
20	providing the necessary support for the first	
21	responders along the path as it travels	D0010-3
22	through Kentucky, not only in terms	
23	of transpor not only in terms of training,	
24	but also in terms of funding for equipment and	
25	necessary materials that would be needed to	

1	respond to any sort of transportation	
2	accident.	
3	Obviously, along the path, the path is	
4	both rural, the path is urban. Certain	
5	districts, fire departments, are more	D0010-3 (cont.)
6	technically capable than others, but certainly	
7	they all should be they all should be on a	
8	relatively equal footing in terms of funding	
9	and ability and training.	
10	So I will look forward to completing the	
11	review of the Environmental Impact Statements,	
12	and will be providing written comments before	
13	the deadline. Thank you very much.	
14	MR. ARMSTRONG: Thank you.	
15	Final call. Anyone that has not signed	
16	up that wishes to speak at this time?	
17	(No response)	
18	If there's anyone who wishes to place	
19	their comments on the record, once I adjourn	
20	the formal public hearing process, you're	
21	invited to do so by coming up and visiting	
22	with the court reporter. If there is anyone	
23	who wishes to extend their comments for the	
24	record, you are also invited to come up and	
25	extend those comments one-on-one	

1	The public record will remain open and
2	accept comments from the public through
3	February the 2nd, 2004. Comments that I
4	receive by this date will be included in the
5	public record. Comments received after this
6	time will be considered to the extent
7	practical.
8	If you wish to have your comments on the
9	official record after tonight, as Mr. Hartman
10	has indicated, you may send those to him by
11	mail, fax, or e-mail.
12	Ladies and gentlemen, the time is 20
13	minutes to the hour of 7:00. I want to thank
14	each of you for coming. I'm always comforted
15	when I know that there are people that are
16	willing to give up time from their families to
17	come out to a public meeting such as this.
18	Your participation has made this meeting
19	successful. We thank you for your attendance.
20	Please be safe driving home. This public
21	hearing is now officially adjourned.
22	(The hearing was concluded at 6:40 p.m.)
23	
24	
25	

1	STATE OF KENTUCKY
2	COUNTY OF McCRACKEN
3	
4	I, AMY S. CARONONGAN, RPR, CSR, and Notary Public in and for said State of Kentucky at
5	Large, do hereby certify that the above and foregoing is a true, correct, and complete
6	transcript of the public hearing taken at the time and place and for the purpose set out in the
7	caption hereof; that said public hearing was taken down in stenotype by me and thereafter transcribed;
8	that the appearances were as set out in the caption hereof.
9	I further certify that I am neither
10	attorney for, nor counsel for, nor related to, nor employed by any of the parties to the action in
11	which this public hearing is taken; and further, that I am not a relative or employee of any
12	representative or entity employed by the parties hereto nor financially interested in the action.
13	My commission expires on June 9, 2007.
14	
15	Given under my hand and seal of office on this the 17th day of January, 2003.
16	
17	
18	Amy S. Caronongan, RPR, CSR Notary Public
19	State of Kentucky at Large
20	
21	
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23	
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25	

Document D0011

PUBLIC MEETING

PRESENTATION BY MR. GARY HARTMAN

SPEAKERS:

MS. BARBARA WALTON

MR. NORMAN MULVENON

MS. SUSAN GAWARECKI

MR. CHARLES FORSBERG

FACILITATOR:

MR. DARRYL ARMSTRONG

JANUARY 15, 2004

JOAN S. ROBERTS

COURT REPORTER

P.O. BOX 5924

OAK RIDGE, TENNESSEE 37831

(865-457-4027)

1	forward. Seeing none, Barbara Walton will be	
2	the first speaker; who will be followed by	
3	Norman Mulvenon.	
4	MS. WALTON: I'm Barbara Walton and I	
5	live here in Oak Ridge and I'm speaking as an	
6	individual. I appreciate this opportunity to	
7	comment. I think they did a good job of	
8	preparing these documents and I agree with the	D0011-1
9	preferred alternatives. However, we have	
10	somewhat been overtaken by events and the	
11	decision has been made to build the centrifuge	
12	base enrichment plant at Portsmouth. And	
13	partly as a result of that, and partly for	
14	other reasons, the cumulative impacts section	
15	of the Portsmouth document, I feel, has some	
16	inadequacies, which I would like to see	
17	remedied in the final EIS. They refer to a	D0011-2
18	1977 document, a 1977 Analysis of Environmental	
19	Consequences for such an action that was done	
20	by U.S. Energy Research and Development	
21	Administration. This is on page 5-117 of the	
22	Portsmouth document. I would like to see that	
23	updated. I'm assuming that there will be an	
24	EIS done for the enrichment facility that will	
25	be built at Portsmouth. This document does	

1	state that it will be located in area B that	D0011 0
2	was considered here, so there is no conflict	D0011-2 (cont.)
3	there. Also, there were, in the worker dose on	
4	page 5-115 there were two footnotes. Note I	
5	said that there was no worker dose given for	
6	the lead cascade and the information just was	D0011-3
7	not available. And I hope that that can be	
8	remedied to where a better estimate than a 1977	
9	document could be given for the final. In	
10	addition, there is a section on historical	
11	safety for Anhydrous Ammonia and Hydrogen	
12	Fluoride, which goes up through 2002, but the	
13	table of impacts on page 5-104 analyzes	D0011-4
14	forty-nine percent and seventy percent Aqueous	
15	Hydrogen Fluoride. I suspect that was done	
16	because it is a bounding, but I would like a	
17	clear statement about that. I note that there	
18	was a recent derailment of fuming Sulfuric Acid	
19	in Knoxville and a lot of people were evacuated	D0011-5
20	away from their homes for three or four days	
21	and that is a similar order of magnitude. And	
22	thirdly; in the Paducah Environmental Impact	
23	Statement on page 320 is figure 3.1-4 on the	D0011-6
24	wetlands. This figure is titled Paducah, but	
25	it is the identical figure that is in the	

Documents D0011 & D0012

1 Portsmouth document on page 3-19. In other 2 words, they have shown the Portsmouth wetlands D0011-6 (cont.) 3 in the Paducah document. And I assume that 4 could be corrected for the final. Also, they say in the document that use of an overpack is 5 6 most likely to ship the noncompliant cylinders, 7 but they also analyze the building of a facility in Oak Ridge. I would like a more 8 definitive statement on that. They don't D0011-7 analyze it as an alternative or give a 10 preference, it's just a general statement and I 11 would like a definite statement that that is 12 13 what they plan to do. It's fine that they analyze more than one thing, which is what you 14 are supposed to do in an EIS. And I think that 15 16 covers the major points that I had. Thank you. FACILITATOR: Norman. 17 MR. MULVENON: I'm Norman Mulvenon. 18 M-u-l-v-e-n-o-n. I'm a resident of the City of 19 Oak Ridge. My main theme is to thank the 20 Department of Energy finally for issuing these 21 22 environmental impact statements. And the D0012-1 second thing is that I concur with everything 23 that Ms. Walton said. Barbara is very 24 25 meticulous in reading these documents and is

1	one of our resources in making sure that the	
2	Department of Energy follows all the rules.	
3	Our main theme here in Oak Ridge is that we	
4	ship those cylinders out of here. We don't	
5	particularly care whether they go to Portsmouth	
6	or Paducah, but they are scheduled to go to	
7	Portsmouth. There are some empties that have	
8	been recently sent to the Nevada test site and	
9	there are some partially filled cylinders that	
10	are ready to go to Ohio right now. And then	
11	the bulk of them are the cylinders which are	D0012-1
12	going to be shipped out. Our main theme is	(cont.)
13	that they should leave the City of Oak Ridge.	
14	They present an issue with us about being able	
15	to use the K-25 or ETTP site as a	
16	reindustrialization site. If you were a person	
17	who wanted to lease or build a building out	
18	there and all you see is thousands of these	
19	cylinders stacked around it, I don't think it	
20	is very conducive to people wanting to actually	
21	use the site. Our main theme; ship them out of	
22	here. Thank you very much.	
23	FACILITATOR: Thank you, sir. Anyone	
24	else registered, Fred?	
25	FRED: No, sir.	

Document D0013 22

1	FACILITATOR: Is there anyone who has	
2	not registered who would like to speak at this	
3	time? Please step forward and state your name	
4	for the record.	
5	MS. GAWARECKI: Good evening, I'm	
6	pleased to be able to speak on the EISs. I am	
7	Susan Gawarecki, G-a-w-a-r-e-c-k-i, Executive	
8	Director of the local oversight committee and	
9	several of our stakeholder members are here	
10	tonight. We follow EISs like this quite	
11	closely and will issue some official comments	
12	on them. I wanted to say that I concur with	
13	Barbara Walton and Norman Mulvenon and	
14	especially emphasize that safe and rapid	
15	shipment of the cylinders out is a high	
16	priority in this community. We would hope that	
17	UDS would look at this for their part of the	
18	shipping very early on, involve the	D0013-1
19	stakeholders. Do consider the option of rail	D0013-1
20	transportation instead of by truck. And	
21	understand that you are going to have to be	
22	working with a number of states and emergency	
23	management organizations as well. And there	
24	are good organizations already built up and a	
25	lot of planning done already. And certainly,	

Documents D0013 & D0014

1 we are eager to work with the company and make 2 sure that they understand what the needs of the D0013-1 communities are. But again, we are very 3 (cont.) 4 interested in seeing those cylinders shipped out in a timely and safe manner. Thank you. 5 6 FACILITATOR: Thank you. Is there 7 anybody else who is not registered that would like to speak at this time? Please step 8 forward and state your name for the record. MR. FORSBERG: Charles Forsberg, 10 F-o-r-s-b-e-r-q. Short comment; the facilities 11 should include expandable long-term storage 12 facilities for the stable Depleted Uranium 13 Dioxide waste product. The historical record D0014-1 14 of the United States and other Western 15 16 countries is that disposal always takes longer than planned. Plan ahead. 17 FACILITATOR: Thank you, sir. Is there 18 anyone else who would like to speak who is not 19 registered at this time? This is like church, 20 21 you are going to get two more calls. Anyone 22 else? Is there anyone who would like to extend their comments who has already spoken? If 23 there is anyone who would like to give their 24 25 comments one-on-one with the court reporter

Τ	privately at the close of this session, she
2	will be available until the close of business
3	on this hearing which is at nine o'clock. The
4	DOE and the Argonne National Laboratory
5	representatives are available following this
6	meeting, if you would like to meet with them
7	privately one-on-one or discuss any issues with
8	them. The public record will remain open and
9	accept comments from the public through
10	February 2, 2004. Comments that are received
11	by this date will be included in the public
12	record. Comments received after this time will
13	be considered to the extent practical. If you
14	wish to have your comments on the official
15	record after tonight, you may submit written
16	comments by mail, by fax or by e-mail directly
17	to Mr. Gary Hartman with U.S. Department of
18	Energy. That information is on page five of
19	his presentation. Fred, what time is it back
20	there?
21	FRED: Quarter to seven.
22	FACILITATOR: Ladies and gentlemen, it
23	is 6:45. I want to thank each of you for
24	coming this evening. I am always comforted to
25	know that people are willing to take time away

2-42

1	from their ramiffes to come to meetings like
2	this and let their opinions be known on such
3	projects. Participation has made this meeting
4	successful and we thank you for your
5	attendance. Please be safe driving home. This
6	meeting is now officially adjourned.
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3	
4	CERTIFICATE
5	
6	I, JOAN S. ROBERTS, NOTARY PUBLIC AT LARGE
7	FOR THE STATE OF TENNESSEE AND COURT REPORTER
8	DO HEREBY ACKNOWLEDGE THAT THE FOREGOING TWENTY-SIX
9	PAGES ARE A TRUE AND CORRECT TRANSCRIPT OF THE
10	PUBLIC MEETING TAKEN BY ME IN THIS CAUSE ON THE 15TH
11	DAY OF JANUARY, 2004.
12	
13	THIS THE 23RD DAY OF JANUARY, 2004.
14	
15	JOAN S. ROBERTS, COURT REPORTER
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D0015-7

Document D0015



PAPER, ALLIED-INDUSTRIAL, CHEMICAL AND ENERGY INTERNATIONAL UNION, AFL-CIO

Community And Workforce Questions For The Public Draft Environmental Impact Statement (ESI) Hearing January $7^{\rm th}$, 2004 - Waverly, Ohio.

P. O. Box 467 Piketon, OH 45661

PH: (740) 289-2405 FAX: (740) 289-2126

1)	PL 107-206 Assurance that construction of both plants will be started on schedule on July 31, 2004. Further, both sites' construction must proceed expeditiously thereafter. (Section 502(c) of the Act) Meeting schedule is an environmental compliance issue.	D0015-1
2)	Has DOE provided sufficient funds for construction of both plants for FY 05? This speaks to the question of whether statutory intent will be honored fully, or whether it will be constrained by allocation of funds in the President's budget request. Failure to meet schedule is an environmental issue.	D0015-2
3)	PL 107-206 provides access to the \$373 million by the Secretary without need for further appropriation, by virtue of removing the fence on the expenditures of funds. This money is in account number 95X4054 in the U.S. Treasury. The GAO's Letter Report January 19, 2000 to Chairman Billy Tauzin of the House Energy & Commerce Committee regarding the use of funds for the Portsmouth Cold Standby Plan (B-286661), states that the USEC Fund is available to meet the authorized purposes of the McConnell Act (P.L. 105-204). Please explain whether and how DOE is using these funds? If not, please explain why?	D0015-3
4)	Are there foreign ownership and control issues that are impairing the ability of the contractor and DOE to meet the statutory schedule? If so, what are the plans for resolving this potential delay?	D0015-4
5)	Socioeconomic Impact - Will DOE direct Bechtel Jacobs to admit UDS to the Multiple Employer Pension Plan? If not, please advise how DOE will assure that UDS will provide pension continuity?	D0015-5
6)	It appears from the supplied data that impacts no action would in fact pose greater risk to environment and public safety? This is based on decay of the containment vessels and surveillance painting potential impacts and other required up-keep activities. Is this what the EIS is stating based on a no action plan?	D0015-6
7)	How, given the risks of a no action option and the fact that time is not an element	

conducive to the current method of vessel storage, provisions of Public law 105-204 and

107 -206, clear Congressional intent and 1/3 billion in available funding; why is a no

action option even a proposed option under consideration?

Document D0016



1864 Shyville Road, Piketon, Ohio 45661

Southern Ohio Diversification Initiative

Phone: 740-289-3654 or 289-4861 Fax: 740-289-4591

January 7, 2004

Gary S Hartman US Department of Energy – Oak Ridge Operations PO Box 2001 Oak Ridge, TN 37831

Dear Mr. Hartman:

Thank you for the opportunity to comment on the US Department of Energy's Draft Environmental Impact Statement for the proposal to construct, operate, maintain and decontaminate and decommission a depleted uranium hexafluoride conversion facility at the US DOE Piketon Site. We believe that the best alternative to dealing with the DUF6 waste at the US DOE Piketon site is to build the DUF6 Conversion Plant, as directed by Public Laws 105-204 and 107-206, at Piketon, Ohio, to convert the material into a more stable form for use and/or disposal. We also agree that location A (former lithium hydroxide monohydrate storage area) is the best location for the facility.

£t.

We oppose the no action alternative and long-term storage of the cylinders and conversion products at the US DOE Piketon site. As the designated community reuse organization, SODI expects to be involved in the sale of conversion products so that revenues will be used to benefit the community and local governments that are hosting and supporting the conversion plant operations. We also oppose the construction of one conversion plant for two sites.

D0016-2

D0016-1

Because the DUF6 material is chemically toxic to humans if released into the atmosphere, it is imperative that safety and health issues are given top priority to protect the workers, the community, and the environment. We do not support the transport of "repaired" or "as is" non-compliant cylinders from ETTP to Piketon. We strongly urge US DOT not to grant exemptions,

D0016-3

D0016-1 (cont.)

community, and the environment. We do not support the transport of "repaired" or "as is" non-compliant cylinders from ETTP to Piketon. We strongly urge US DOT not to grant exemptions, but to require DUF6 contents to be transferred from non-compliant cylinders to new or compliant cylinders prior to shipment to Piketon. Shipping and then storing non-compliant cylinders from ETTP at Piketon increases the risk of exposure to toxic chemicals to workers, the community, and the environment. We also believe that DUF6 cylinders from ETTP should be shipped only as the Piketon inventory of DUF6 material is safely converted and space becomes available.

D0016-4

Please provide a written response to the SODI Board of Directors, 1864 Shyville Road, Piketon, Ohio, 45661. If you have any questions or need additional information, please contact me at (740) 289-3654.

Sincerely,

Gregory L. Simonton
Executive Director

Document D0017



Draft Depleted Uranium Hexafluoride (DUF₆) Conversion Facility EISs Comments

This form is provided for you to submit your comments on either or both of the Draft Environmental Impact Statements for construction and operation of DUF₆ Conversion Facilities at the Paducah and Portsmouth sites. Please give this completed form to one of the meeting hosts or take it with you and mail it in. Make your comments, fold the form, tape it shut, place a stamp on the outside and drop it in the mail.

Gary Hartman U.S. Department of Energy Oak Ridge Operations P.O. Box 2001 Oak Ridge, TN 37831

Please provide this information:

Name

Title/organization

Mailing address

State

Please indicate if the comment is for Paducah DEIS

E-mail (I wish to receive DUF6 Conversion Facility EISs information by e-mail at this address)

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WITHHOLDING OF PERSONAL INFORMATION

In is DOEs practice to make comments, including names and addresses of commenters, available for public review. Individuals may request that their home address be withheld from the publicly available record, and DOE will brone such requests to the extent allowable by law. Circumstances may also arise in which DOE would withhold from the publicly available record a commenter's identity, as allowable by law.

If you wish DOE to withhold your name and or address, you must state this prominently at the beginning of your comment. However, DOE will not consider anonymous comments, DOE will make all submittals from organizations or businesses, and from individuals identifying themselves as representatives or officials of organizations or businesses, available for public inspection in their entirety.

Document D0018



Ohio Department of Natural Resources

BOB TALL GOVERNOR

SAMUEL W. SPECK, DIRECTOR

Division of Real Estate and Land Management Paul R. Baldridge, Chief 1952 Belcher Drive – Bldg. C-4 Columbus, OH 43224-1386 Phone: (614) 265-6384

January 12, 2004

Gary S. Hartman U.S. Department of Energy-Oak Ridge Operations P.O. Box 2001 Oak Ridge TN 37831

Dear Mr. Hartman:

The Ohio Department of Natural Resources (ODNR) has completed a review of the Draft Environmental Impact Statement (DEIS) for Construction and Operation of a Depleted Uranium Hexafluoride Conversion Facility at the Portsmouth, Ohio, Site (DOE/EIS – 0360). These comments have been prepared under the authority of the Fish and Wildlife Coordination Act (48 Stat. 401, as amended; 16 U.S.C. 661 et seq.), chapters 1531 and 1533 of the Ohio Revised Code, the National Environmental Policy Act, and other applicable laws and regulations. These comments are the result of project reviews within multiple ODNR Divisions and collectively reflect ODNR's experience as a state resource management agency. These comments do not supersede or replace the regulatory authority of any local, state or federal agency nor relieve the applicant of the obligation to comply with any local, state or federal laws or regulations.

ODNR has no concerns with this proposed project. No rare or endangered species, unique natural features, state nature preserves or scenic rivers were identified within or adjacent to the project site. Additionally, ODNR does not think the proposed project will negatively impact any rare or endangered species, ODNR properties, or rare geological features outside of the project area.

D0018-1

ODNR appreciates the opportunity to provide these comments. If you have any questions, please call Randall E. Sanders, Environmental Administrator, at 614.265.6344.

Sincerely,

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cc. Scott Zody, Deputy Director

Paul R. Baldridge, Chief

Division of Real Estate and Land Management

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D0019-1

Document D0019

Submitted in writing at the Oak Ridge hearing on January 15, 2004.

The EIS does not describe the role of the U.S. Nuclear Repulstory to Recommission (USNRC), especially in licensing the product for disposal.

Charifying the role of various

licensing agencies would be beneficial to the reader.

M. Janether Haire
116 Greenbriar LM
Oak Ridge, TN 37830

The product of the convession ficilities is said to be UzOg. In fict it is a coupler mixtur of marious oxides, wrania, Most of the beneficial uses of depleted warnium use warrians distribe, UOz. I was the Project to include provisions to phricate UOz.

D0019-2

M. Jone Har Haire
116 Greenbria, La,
Oak Ridge, TN
37830